Work Order ID 52327



Page 1

Tuesday, September 22, 2009 3:12:03 PM

Item ID:

D2237

D1

Setup Start

Stop



Revision ID: Item Name:

Striker Plate

Start Date: Required Date: 10/9/2009

9/23/2009

Start Oty: 40.00 Req'd Qty: 40.00

Cust Item ID:

Customer:

Reference:

Approvals:

Date: 29-24 Tooling:

Accept

Date:

Date:

Start Run



QC:

Operation

Description

Date:

SPC (Y/N):

Set Up/

Run Hours

Draw

Number

Draw Rev.

Plan

Code

Accept **Oty**

Reject **Qty**

Stop

Reject Insp. Number Stamp

Draw Nbr D2237

Sequence ID/

Revision Nbr

100

Work Center ID

Rev D1

Waterjet

FLOW CNC Waterjet

FLOW WATER JET

Memo

1-Cut as per Dwg D □Dwg Rev: if necessary

0.00

0.00

□Prog Rev: ⊅

Deburn m. Loulio/19

18910-19

1B 9-10-19

110

QC

QC2- Inspect parts off machine FAI/FAIB

0.00

0.00

Quality Control

120

QC8- Inspect parts - second check

Memo

Quality Control

Memo

aspois

Work Order ID 52327

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Page 2

Item ID:

D2237

D1

Revision ID: Item Name:

Striker Plate

Start Date:

9/23/2009

Required Date: 10/9/2009

Start Qty: 40.00

Accept



Setup Start



Stop

Cust Item ID: Req'd Qty: 40.00

Reference:

Approvals:

Process Plan:

Date:_____

Tooling: Date:

SPC (Y/N):

0.00

Date:

Customer:

Draw

Number

Draw

Rev.

Date:

Start Run

Stop



Sequence ID/

Work Center ID

130

Small Fab

Small Fab

Operation Description

Small Fab

Memo

Memo

1-Form as per drawing

Set Up/ **Run Hours**

0.00 \$ 09/10/20

Code

Plan

Reject Accept Qty Qty

Reject Number

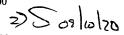
Insp. Stamp

140



Quality Control

QC5- Inspect part completeness to step on W/O



150

Packaging

Identify as per dwg & Stock Location: 2

0.00

Memo

0.00

Packaging

Work Order ID 52327

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Page 3

Item ID:

D2237

Accept



Setup Start

Stop



Revision ID: Item Name:

Striker Plate

D1

Start Date: 9/23/2009 **Required Date:** 10/9/2009 **Start Qty: 40.00**

Req'd Qty: 40.00

Operation



Cust Item ID: Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

Date:

Start Run



SPC (Y/N):

Date:

Stop

Sequence ID/

Work Center ID

160

Description QC21- Final Inspection - Work Order Release Set Up/ **Run Hours**

Draw Rev.

Accept Plan Code Qty

Reject Qty

Reject Insp. Number

Stamp

Memo

0.00

0.00

mr 19

Quality Control

Picklist Print

Tuesday, September 22, 2009 3:12:03 PM

Work Order ID: 52327

D2237RevD1 Parent Item:

Parent Item Name: Striker Plate

Comments:



Start Date: 9/23/2009

Required Date: 10/9/2009

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S22GA		Purchased	No		· · · · · · · · · · · · · · · · · · ·	100	sf	47.8847		k.000		
I KUINKA JAR KAN TUKA AARINK IIR NOIK KANA TOOK IRA IIRA				•							189-10	79



304/316 .032 Sheet

Warehouse	Loc Oty	Loc Code

Location

Main Warehouse

MAT 47.88473684 109023 32.45 12.1347368 109057 109088 3.3

109057

Page 1

DART AEROSPACE LTD	Work Order:	52327
Description: Striker Plate	Part Number:	D2237
Inspection Dwg: D2237 Rev: D1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X Firs	t Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.300	+/-0.010	.796,				
0.250	+/-0.010	.745_	>			
1.550	+/-0.010	1.549	8			
1.800	+/-0.010	1.794	ح			
0.750	+/-0.010	747	№			
Ø0.128	+0.005/-0.001	.13)	*			
0.034	+/-0.010	1030	*			
	. sa.					
						,

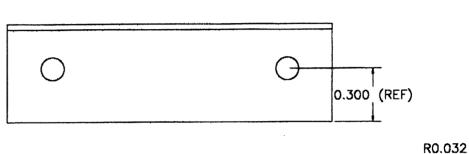
Measured by: R	Audited by:	Prototype Approval:	N/A
Date: 9-10-19	Date: 07 (a)(5	Date:	N/A

Rev	Date	Change	170	Approved
Α	07.05.31	New Issue	KJ/JLM OK	-41/

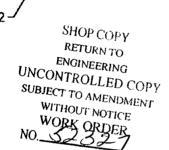


	DESIGN	DRAWN BY	DART AEROSPACE	LTD		
	B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT,	CANADA		
,	CHECKED	APPROVED	DRAWING NO.		REV.	D
	Bus		D2237	SHEET	1 09	- 1
	DATE		TITLE	***************************************	SCA	ILE
	94:10:25		STRIKER PLATE			2:1
	ni di	\$ 04 06 1C	(ADIZIAZEN Z TEAGEN			

RELEASED
197/12/17 DS

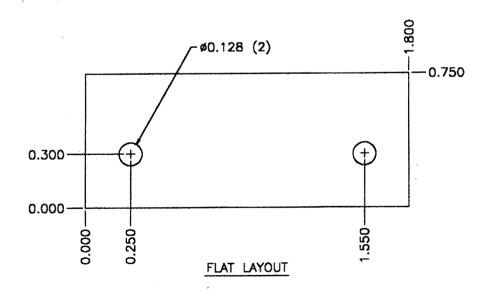


BEND DETAIL



0.180 +0.010

0.135-



MATERIAL: 304/316 SS, 0.034 THICK